



## PANDA HAMMERTON

**DESCRIPTION:** Alkyd based matte finish coating applied directly to metal surfaces.

**SPECIFICATIONS:** Suitable for direct use on rusty surfaces, cleaned of coarse rust, without the use of primer and plaster. It is an effective anti-corrosion primer and plaster. Resistant to strong sunlight, humidity and temperature changes. Excellent adhesion to metal surfaces and quick drying

**Scope of application:** It is used in paint of such metals and galvanized metals as structural steel, cast iron, machines, garden furniture and benches, elevator, iron gratings. It can also be used to give a special look to wood and metal.

### Technical details:

Gloss (60 C) :Max. 90

Solid content % (by weight ):

70+2

Density ( g/cm<sup>3</sup> ,20°C):

1.15+1.20

Viscosity ( KU,25°C) : 90-100

Solidification point: > 21 °C

**APPLICATION:** The surface must be cleaned of oil and dirt, blown rust should be cleaned with a spatula, wire brush or grinding material (P80). When opening the container before painting, mix the paint thoroughly.

**Method of application:** It is applied in two layers directly on polymetallic, metallic or rusty surfaces. After the first layer has dried, wait from 30 minutes to 5 hours and then apply a second layer. If after 5 hours the second layer has not been applied yet, it is necessary to wait at least 30 days to apply the second layer.

**Tools used:** Brush, roller or paint gun.

**Thinning / Mixing Ratio:** By applying with a brush, does not require dilution. If necessary, can be thinned by 10-15% with Panda SYNTHETIC SOLVENT. When applied with a paint gun, can be thinned by 15% with Panda Cellulose Solvent.

**DRYING TIME:** 30 minutes, solid drying is reached in 24 hours. The state of final hardness is reached in 7 days.

**COVERAGE AREA:** 8-10 m<sup>2</sup> /L when applied in a single layer.

**SHELF LIFE:** It can be stored in a closed container in a cool and dry place, protected from frost and direct sunlight . For safe storage of the paint remaining in the container after use, thinner should be added until the paint is completely covered, or the container should be closed tightly and turned

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180 ° once or twice.

**SAFETY PRECAUTIONS:** R10 : Flammable. R20/21/22: Harmful in contact with skin and if inhaled or swallowed.

S2: Keep out of reach of children. S16: Keep away from sources of ignition. NO SMOKING  
S24/25: Avoid contact with eyes and skin. S46: If swallowed consult a doctor immediately;  
show the container or the label; S51: Use only in well-ventilated areas.

- Certified with AZS-034-98
- Certified with ISO 9001:2008

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